

# Dry Mount Film

## TECHNICAL SPECIFICATION

Dry Mount Film is a 2 mil (50 $\mu$ ) plasticised clear PVC film, coated on both sides with a heat-activated solvent acrylic adhesive that is protected on both sides by a bleached Kraft gridded release paper coated on one side with siliconised PE.

### PRODUCT STRUCTURE

<b>Release Liner</b>	1 Side PE Coated Bleached Kraft Grid Paper (Moisture Stable)
<b>Adhesive</b>	Solvent Acrylic (Heat Activated)
<b>Film</b>	Clear PVC
<b>Adhesive</b>	Solvent Acrylic (Heat Activated)
<b>Release Liner</b>	1 Side PE Coated Bleached Kraft Grid Paper (Moisture Stable)

### PRODUCT CHARACTERISTIC

<b>Film Thickness</b>	2 mil (50 $\mu$ )	4 mil (100 $\mu$ )
<b>Adhesive Layer</b>	1 mil (25 $\mu$ ) on each side	
<b>Film/Adhesive Ratio</b>	1:2:1	
<b>UV Protection Factor</b>	Not Applicable	
<b>Outdoor Durability</b>	Not Applicable	
<b>Service Temperature Range</b>	-4°F to 203°F (-20°C to 95°C)	
<b>Shelf Life</b>	1 Year	
<b>Storage Conditions</b>	59°F to 72°F (15°C to 22°C); 50 - 55% Relative Humidity	

### PROCESS SETTINGS

Equipment Type & Temperature	Speed
<b>Roller Laminator</b> Not Recommended	
<b>Press</b> 185°F to 210°F (85°C to 99°C)	60 - 90 seconds

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ADHESIVE SCIENCE

For more information, performance and warranty guide lines please contact your local Drytac office.

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