

TwinTac™ is a 2 mil (50µ) clear monomeric calendared PVC film, coated on both sides with a pressure sensitive, acrylic adhesive, both of which are protected by a gridded bleached Kraft release paper coated on one side with siliconized PE.

- SUITABLE FOR A VARIETY OF MOUNTING APPLICATIONS
- TWIN RELEASE LINERS ALLOW IT TO BE PRE-CUT TO THE CORRECT SIZE FOR THE REQUIRED JOB BEFOREHAND, THUS REDUCING WASTE
- IDEAL FOR MOUNTING TO VARIOUS SUBSTRATES, SUCH AS WHITE DISPLAY BOARD, FOAM BOARDS, GATORFOAM™, AND TEMPERED HARDBOARD

PRODUCT STRUCTURE

Release Liner	1 Side PE Coated Siliconized Kraft Grid Paper
Adhesive	Permanent Acrylic (Pressure Sensitive)
Film	Monomeric Calendared PVC
Adhesive	Permanent Acrylic (Pressure Sensitive)
Release Liner	1 Side PE Coated Siliconized Kraft Grid Paper

PRODUCT CHARACTERISTIC

Film Thickness	2 mil (50µ)	4 mil (100µ)
Adhesive Layer	1 mil (25µ) on each side	
Film/Adhesive Ratio	1:2:1	
UV Protection Factor + Outdoor Durability	Not Applicable	
Peel Strength (20 min, FTM1)	23 N/25mm	
Service Temperature Range	-4°F to 203°F (-20°C to 95°C)	
Shelf Life	1 Year	
Storage Conditions	59°F to 72°F (15°C to 22°C); 50 - 55% Relative Humidity	

PROCESS SETTINGS

Equipment Type & Temperature	Speed
Roller Laminator Room temperature to 100°F (38°C)	1 ft to 8 ft (0.3m to 2.5m) per minute
Press	Not recommended

DRYTAC®

ADHESIVE SCIENCE

For more information, performance and warranty guidelines please contact your local Drytac office.

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