

TwinTac™ is a 2 mil (50µ) clear monomeric calendared PVC film, coated on both sides with a pressure sensitive, acrylic adhesive, both of which are protected by a gridded bleached Kraft release paper coated on one side with siliconised PE.

- SUITABLE FOR A VARIETY OF MOUNTING APPLICATIONS
- TWIN RELEASE LINERS ALLOW IT TO BE PRE-CUT TO THE CORRECT SIZE FOR THE REQUIRED JOB BEFOREHAND, THUS REDUCING WASTE
- IDEAL FOR MOUNTING TO VARIOUS SUBSTRATES, SUCH AS WHITE DISPLAY BOARD, FOAM BOARDS, GATORFOAM™, AND TEMPERED HARDBOARD

### PRODUCT STRUCTURE

<b>Release Liner</b>	1 Side PE Coated Siliconised Kraft Grid Paper
<b>Adhesive</b>	Permanent Acrylic (Pressure Sensitive)
<b>Film</b>	Monomeric Calendared PVC
<b>Adhesive</b>	Permanent Acrylic (Pressure Sensitive)
<b>Release Liner</b>	1 Side PE Coated Siliconised Kraft Grid Paper

### PRODUCT CHARACTERISTIC

<b>Film Thickness</b>	2 mil (50µ)	4 mil (100µ)
<b>Adhesive Layer</b>	1 mil (25µ) on each side	
<b>Film/Adhesive Ratio</b>	1:2:1	
<b>UV Protection Factor + Outdoor Durability</b>	Not Applicable	
<b>Peel Strength (20 min, FTM1)</b>	23 N/25mm	
<b>Service Temperature Range</b>	-4°F to 203°F (-20°C to 95°C)	
<b>Shelf Life</b>	2 Years	
<b>Storage Conditions</b>	59°F to 72°F (15°C to 22°C); 50 - 55% Relative Humidity	

### PROCESS SETTINGS

Equipment Type & Temperature	Speed
<b>Roller Laminator</b> Room temperature to 104°F (40°C)	1 ft to 8 ft (0.3m to 2.5m) per minute
<b>Press</b>	Not recommended

# DRYTAC®

## ADHESIVE SCIENCE

For more information, performance and warranty guidelines please contact your local Drytac office.

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