

FlexTac™ is a 2.8 mil (70µ) gloss monomeric, cadmium-free soft calendared PVC film, coated on one side with a pressure sensitive, removable adhesive that is protected by a micro-grooved PE release liner that imparts an embossed pattern onto the adhesive coating. The other side is coated with a pressure sensitive, aggressive permanent adhesive that is protected by a bleached Kraft release paper coated on both sides with PE and siliconised on the release side. The film contains UV stabilisers, which protect against UV degradation, and the micro-grooves in its adhesive allow for easy air evacuation.

- RECOMMENDED FOR MOUNTING INKJET AND DIGITAL PRINTS ONTO SURFACES, SUCH AS PVC, POLYCARBONATE, POLYSTYRENE, CHIPBOARD, ALUMINUM, AND FOAMBOARD
- CAN BE RE-POSITIONED AND CLEANLY REMOVED WITHIN 12 MONTHS AFTER APPLICATION

For more information, performance and warranty guide lines please contact your local Drytac office.

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PRODUCT STRUCTURE

Release Liner	2 Side PE Coated, 1 Side Siliconised Kraft
Adhesive	Permanent Acrylic (Pressure Sensitive)
Film	Clear Gloss Monomeric Calendared PVC
Adhesive	Removable Acrylic (Pressure Sensitive)
Release Liner	Embossed PE

PRODUCT CHARACTERISTIC

Film Thickness	2.8 mil (70µ)	4.4 mil (109µ)
Adhesive Layer	1 mil (25µ) permanent 0.6 mil (14µ) removable	
Film/Adhesive Ratio	1:2.8:0.6	
UV Protection Factor	Film contains UV stabilisers, which prevent film degradation and provide UV protection to the underlying image	
Service Temperature Range	-4°F to 230°F (-20°C to 110°C)	
Shelf Life	1 year	
Storage Conditions	59°F to 72°F (15°C to 22°C); 50 - 55% Relative Humidity	

PROCESS SETTINGS

Equipment Type & Temperature	Speed
Roller Laminator Room temperature to 104°F (40°C)	1 ft to 8 ft (0.3m to 2.5m) per minute
Press	Not recommended

DRYTAC®
ADHESIVE SCIENCE

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